

# Hydrazine Hydrate

This document provides a brief description of Hydrazine Hydrate, its uses, and the potential hazards associated with short and long term exposure. Environmental impact information for accidental releases is included. This information is general in nature and is not intended as a replacement for the safety data sheet (SDS), product label and other safe handling literature. For additional information consult the LANXESS safety data sheet.

### Identification

**Product Name:** Hydrazine Hydrate 100% = 64% Hydrazine

Hydrazine Hydrate 55% = 35% Hydrazine

Chemical Name: Aqueous solution of Hydrazine

**Synonym(s):** Aqueous Hydrazine Solution

Diamide Hydrate

**CAS Number:** 302-01-2 (for Hydrazine)

**Description** 

Overview: Hydrazine Hydrate is a clear and colorless liquid at ambient

temperatures, with a pungent, ammonia-like (fishy) odor.

**Uses:** LANXESS Hydrazine Hydrate is primarily used as an intermediate in the

production of blowing agents, but may also be used in boiler water treatment, as an intermediate in the production of pharmaceuticals and

agricultural products.

**Properties:** Vapor Pressure: 10 mbar (100%), 15 mbar (55%)

**Boiling Point:** Approx. 248.2°F/120.11°C (100%)

Approx. 228.9°F/109.39°C (55%)

**Flash Point:** Approx. 167°F/75°C (100%)

>212°F/>100°C (55%)

Solubility in Water: Soluble

**Auto-ignition:** 590°F (310°C)

**Melting Point:** -61.1°F (-51.7°C)

### **Potential Human Health Effects**

### **Occupational Exposure**

Occupational exposure to Hydrazine Hydrate may occur through inhalation or skin contact during manufacture and at transloading, storage and staging areas. A lesser potential for exposure exists within facilities using the chemical in the manufacture of other products, since the majority of Hydrazine Hydrate sold by LANXESS is used in closed manufacturing processes by trained personnel.

#### **Employee Training**

Workers handling Hydrazine Hydrate are trained to implement proper handling procedures and to understand the potential health and physical hazards of this product. A NIOSH approved respirator is recommended for transloading, unloading and other operations not contained within a closed system. In addition, LANXESS recommends that goggles, permeation resistant clothing, gloves and foot protection be worn when handling Hydrazine Hydrate.

#### **Consumer Exposure**

LANXESS does not sell this product to the general public and no residuals are expected in consumer products manufactured using this chemical as an ingredient or intermediate. The general population may be exposed to hydrazine through inhalation of cigarette smoke.

### **Short-Term Health Effects**

Hydrazine Hydrate 100% is corrosive to the eyes, skin and mucous membranes. The chemical is readily absorbed through the skin and may cause an allergic skin reaction. Short-term exposure through inhalation may be fatal or cause respiratory tract irritation, with symptoms of coughing, sore throat and runny nose. Hydrazine Hydrate 100% is toxic if swallowed and may cause digestive tract burns, central nervous system effects and methemoglobinemia, a condition that reduces the oxygen carrying capacity of the blood.

Hydrazine Hydrate 55% may produce toxic effects similar to those described above, but with skin and eye irritation rather than permanent damage likely.

### **Long-Term Health Effects**

Long-term or repeated exposure at high concentrations may cause damage to the liver, kidneys, red blood cells or brain. The U.S. Environmental Protection Agency (EPA) classifies Hydrazine as "reasonably anticipated to be a human carcinogen," and the International Agency for Research on Cancer (IARC) classifies Hydrazine as Group 2B (possible carcinogen). These classifications indicate sufficient evidence of carcinogenicity in experimental animals after long-term exposure, but inadequate evidence in humans. Once sensitized, an allergic skin reaction may occur with reddening, swelling, and rash when subsequently exposed to very low levels.

# **Physical Hazards**

Hydrazine Hydrate 100% is a combustible liquid. Sudden reaction and fire may result on contact with oxidizing agents and certain metals or metal oxides. Care must be taken to avoid contact with incompatible materials, such as oxidizing agents and catalytic metals. Exposure to heat, open flames and other potential sources of ignition must be avoided.

# **Potential Environmental Impact**

Hydrazine degrades quickly in soil and air. The half-life of hydrazine in pond water was about 8.3 days and degradation occurred through a combination of abiotic and biotic mechanisms.

The potential for bioconcentration in aquatic organisms is low. As a result, an accidental release through spills or untreated wastewater may pose a danger to fish (high toxicity), invertebrates (high toxicity) and aquatic plants (very high toxicity).

Low potential for exposure exists within facilities using Hydrazine Hydrate as an intermediate in the manufacture of other products, since the majority of Hydrazine Hydrate sold by LANXESS is used in closed manufacturing processes.

### Conclusion

Under normal conditions of anticipated use as described in this Product Safety Assessment, and if the recommended safe use and handling procedures are followed, Hydrazine Hydrate 100% and 55% are not expected to pose a significant risk to human health or the environment.

### References

International Chemical Safety Card, International Programme on Chemical Safety (IPCS)

Safety Data Sheet (SDS), HYDRAZINE 35%, HYDRAZINE HYDRATE 100%, LANXESS Corporation

*MedlinePlus Medical Encyclopedia*, U.S. National Library of Medicine and the National Institutes of Health

Technology Transfer Network Air Toxics Web Site, Environmental Protection Agency (EPA)

**ToxNet Hazardous Substances Data Bank**, U.S. National Library of Medicine, National Institutes of Health and the U.S. Department of Health and Human Services

## **Contact Information**

LANXESS Corporation, Product Safety & Regulatory Affairs, 111 RIDC Park West Drive, Pittsburgh, PA 15275-1112, USA, Phone 1-800-526-9377 [1-800-LANXESS]

# **Notices**

# **Use and Application Information**

The conditions of your use and application of our products, technical assistance and information (whether verbal, written or by way of production evaluation(s)), including any suggested formulations and recommendations, are beyond our control. Therefore, it is imperative that you test our products, technical assistance and information to determine to your own satisfaction whether they are suitable for your intended uses and applications. This application-specific analysis at least must include testing to determine suitability from a technical as well as health, safety, and environmental standpoint. Such testing has not necessarily been done by LANXESS. All information is given without warranty or guarantee. It is expressly understood and agreed that customer assumes and hereby expressly releases LANXESS from all liability, in tort, contract or otherwise, incurred in connection with the use of our products and information. Any statement or recommendation not contained herein is unauthorized and shall not bind LANXESS Corporation. Nothing herein shall be construed as a recommendation to use any product in violation of any patent covering any material or its use. No permission or license to use any patent is implied or in fact granted by this publication.